

#### Accessories for MULTI CUPLA AUTO CLAMP UNIT for MULTI CUPLA

# To retain reaction force of MULTI CUPLA

For MAS Type / MAT Type / MALC Type

For MALC Type

C10en



## Accessories for MULTI CUPLA Adapter for MULTI CUPLA MALC Type

# To reduce plate thickness and to simplify the machining of the plate



# For MAS Type / AUTO CLAMP UNIT for MULTI CUPLA

# **Retains the reaction force of MULTI CUPLA**

- Retains the reaction force of MULTI CUPLA (20 kN per set)
- Equipped with a lock/unlock mechanism driven by air
- Ready with mounting hole for proximity sensor \*Please prepare a sensor available in the market.



#### **Retaining by cylinders** Cylinder MULTI CUPLA Guide parts Plate **Retaining with** the cylinder and the design of the second Moving side Fixed side Moving side Fixed side Side view image Side view image Required holding force after connection Connection force by the cylinder (above picture) Required connection force Holding force by the cylinder (above picture) (When the fluid pressure is 5.0 MPa) Model: MALC-3S×MALC-3P×6 ports Model: MALC-3S×MALC-3P×6 ports (unpressurized) Model: MALC-4S×MALC-4P×4 ports Model: MALC-4S×MALC-4P×4 ports 2180 N 33080 N The holding force depends on the size of MULTI CUPLA, the pressure of the number of ports

# **Retaining by AUTO CLAMP UNIT**





#### AUTO CLAMP UNIT Operating procedure (The procedure when using an air cylinder for the power mechanism is shown as an example.)

Conne	ction proce	edure				
	Initial sta	te	① Unlock	② Start connection / Fully press CUPLA	3 Lock	④ Connection completed
			Pressurize from the air supply port for sleeve actuation to unlock.	At unlocked state, extend air cylinder until CUPLA is fully pressed. *1	In the state of $(2)$ , reduce the pressure in the air supply port for sleeve actuation to 0 to lock.	Connection completed (Since the load is maintained by AUTO CLAMP UNIT, the extended state of the cylinder may be released.).
Air cylinde		Guide parts	Sleeve advances forward	Extend forward	Extend forward	
Air	Extension air	ON OFF				
cylinder	Retraction	ON	Allo	w time for unlocking		llow time for the lock
	air	OFF				
AUTO CLAMP	Sleeve actuation air pressure	ON (Unlocked state)				
UNIT	(Unlock)	OFF (Locked state)				

\*1: Be sure to unlock when extending the air cylinder forward. If the air cylinder is extended forward while it is locked, AUTO CLAMP UNIT may be damaged.

#### Disconnection procedure

DISCOI	inection pr	ocedule				
	Initial sta	ite	1 Fully press CUPLA	(2) Unlock	3 Start disconnection	④ Disconnection completed
	Extend air cylinder until CUPLA is I fully pressed. *1		Unlock in the state of $(1)$ .	Retract the air cylinder in the state of $\textcircled{D}$ .	Disconnection completed.	
		Extend forward	Extend forward	Retract	Sleeve retracts	
	Extension	ON				
Air	air	OFF				
cylinder	Retraction	ON	Allo	w time for unlocking		
	air	OFF				
	Sleeve actuation	ON (Unlocked state)				
UNIT	air pressure (Unlock)	OFF (Locked state)				

\*1: To prevent accidental disconnection, the structure is such that the lock will not release unless tensile force is removed. Refer to "Precautions when connecting and disconnecting sockets and plugs" on page 4. Be sure to extend the air cylinder to fully connect CUPLA to remove the tensile force applied to AUTO CLAMP UNIT.

Sleeve

# By attaching a proximity sensor\*, the locked state can be detected.

\*Please prepare a sensor available in the market.

#### Attachable proximity sensor (Shielded type)



Refer to the table below for the proximity sensor, select and check whether it can be used at your end.

Do not use non-shielded proximity sensors. It may not detect the locked state by not being able to detect the sleeve position.

Sensor head dimensions				
Outer diameter	3.5 to 4 mm			
Length	12.5 mm or more			



#### How to mount proximity sensor

#### Mount the proximity sensor before attaching AUTO CLAMP UNIT to the plate.

#### How to mount

Insert the proximity sensor into the mounting part, position the proximity sensor by using shims or spacers so that it does not contact the sleeve (\*1), and fix it with the hexagon socket set screw (\*2, \*3). (Refer to the figure on the right)

- \*1: If the proximity sensor is fixed in contact with the sleeve, the sensor may be damaged when the sleeve is activated.
- \*2: The hexagon socket set screw for fixing is not included with
- this product. Please refer to the table below for selection. \*3: Those that exceed 8 mm in length may interfere with the mounting hole of this product and cannot be mounted.

Specifications for Hexagon socket set screw					
Size (Thread)	M3×0.5				
Length	8 mm or less				
Tip shape	Recommended by				
Maximum tightening torque	sensor manufacturer				

Depending on the piping conditions of the air supply port for sleeve actuation, the socket cover may sway along with the hose or tube during operation of connection and/or disconnection.

To prevent wire breakage, fix the proximity sensor cord in a slack state. (Refer to the figure on the right)





# AUTO CLAMP UNIT for MULTI CUPLA

#### About guide parts

AUTO CLAMP UNIT cannot be used as a guide part for connecting MULTI CUPLA.

To prevent misconnection, be sure to install and use guiding parts such as guide pins and guide bushes. Before connecting the socket and plug (distance between plates is 56 mm or more), make sure that guiding parts such as guide pins and guide bushes are connected and positioned. (Refer to the figure on the right)



#### Precautions when connecting and disconnecting sockets and plugs

In order to prevent unexpected disconnection, when tensile force exists, the locking chuck gets caught in the step of the inner diameter of the sleeve and does not move even when pressurized. When actuating the sleeve, remove the tensile force applied to this product before doing so.



#### AUTO CLAMP UNIT Outer dimensions / Applications (thread)



#### Socket Model: MACU-S-20KN



#### AUTO CLAMP UNIT Specifications / Applicable MULTI CUPLA / Safety precautions

Specifications	Specifications						
Model		Soc	ket	Plug			
Woder		MACU-	S-20KN	MACU-P-20KN			
Body material (Surfa	ce treatment)	Special steel, Bra	ss (Nickel plated)	Special steel (Nickel plated)			
Size (Thread)		Air supply port for sleeve actuation	Hexagon socket head cap screw	M20×1.5			
		Rc1/8	M8×1.25				
Maximum acceptable	Maximum acceptable load *1		20 kN				
Allowable eccentricity *2		Within 0.6 mm dia.					
Ambient temperature range *3		0°C to +80°C					
Air supply port for	Working pressure range *3, 4	0.35 MPa t	o 0.7MPa, 3.5 kgf/cm² to 7.0 kg	kgf/cm <sup>2</sup> , 3.5 bar to 7.0 bar, 51 PSI to 102 PSI			
sleeve actuation	Seal material	Nitrile rubber					
	Applicable fluids *5		ŀ	Air			

\*1: This shows the acceptable value of the load that is constantly applied to one set of AUTO CLAMP UNIT.

\*2: The allowable eccentricity shown indicates the eccentricity of the center axes of the socket and plug of AUTO CLAMP UNIT.

The allowable eccentricity of each MULTI CUPLA varies depending on the product. Install within the allowable eccentricity of each product.

\*3: The operating speed of the sleeve differs depending on the ambient temperature and the pressure applied to the air supply port.

\*4. This indicates the pressure range in which the sleeve actuates when pressurized from the air supply port for sleeve actuation

\*5: Do not use anything other than air as the fluid.

Maximum tightening torque			Nm {kgf•cm}
Size (Thread)	Rc1/8	M8×1.25	M20×1.5
Torque	5 {51}	22 {224}	120 {1224}

#### Applicable MULTI CUPLA

MAS Type	МАТ Туре	MALC-01 Type	MALC-SP Type	MALC-HSP Type

#### Safety precautions

- Read without fail and observe the "Safety Guide" in the Quick Connect Couplings General Catalog

- For the cautions of the fluid to be used, please contact the manufacturer of the fluid. - Observe the warnings and cautions below. If not observed, it could result in leakage of the fluid or damage to this product and cause burns, injury to the body by dangerous fluid such as chemical agent or high temperature fluid. It could also result
- in serious damage to the product or other machinery by the damage of this product. Stop using this product immediately if this happens.

#### 

- Do not use beyond the maximum acceptable load.

Do not apply any artificial impact, been or tension.
 Do not connect or disconnect AUTO CLAMP UNIT while MULTI CUPLA is under dynamic pressure or residual pressure is remaining.

#### 

- After installation, be sure to check the operation of connection and disconnection of this product (Sleeve lock at connection and unlock at disconnection) before using

- Do not operate the sleeve outside the working pressure range.
- Connect and disconnect according to the appropriate operating procedure (Refer to "Operating procedure" on page 2.).

#### **SAFETY GUIDE**

- Only use AUTO CLAMP UNIT within the ambient temperature range.
- This product a clamming unit for maintaining connection of MULTI CUPLA (see "Applicable MULTI CUPLA" above). This product cannot be used as a guide part for connecting MULTI CUPLA. To prevent misconnection, be sure to install and use guiding parts such as guide pins and guide bushes.
- For the specifications and precautions of MULTI CUPLA, refer to our Quick Connect Couplings General Catalog or the instructions attached to MULTI CUPLA. Before connecting the socket and plug (distance between plates is 56 mm or more), make sure that guiding parts such as guide pins and guide bushes are connected and positioned (See "About guide parts" on page 4.).
- Install the socket and plug within Ø.6 mm of eccentricity of their center axes. To connect / disconnect this product, fully press MULTI CUPLA (distance between plates 29.95 to 30.2 mm) and pressurize from the air supply port and operate the sleeve
- Proceedings of the second state of state of the second state of the second state of the second state of state of the second state of the second state of state of state of state of state of second state of the second state of state
- mounting screw. When attaching MULTI CUPLA to a plate, consider the counter force of each MULTI CUPLA (= holding force of MULTI CUPLA at connection) in order to prevent poor connection / disconnection of MULTI CUPLA due to inclination
- or warp of the plate and leakage at connection, and arrange it so that it is not biased from AUTO CLAMP UNIT. Apply a fluoropolymer resin sealant tape on male tapered pipe threads to ensure no leak.

- Do not exceed the recommended maximum torque when installing AUTO CLAMP UNIT. Do not use AUTO CLAMP UNIT in areas or environment where dust such as sand or metal powder can get into AUTO CLAMP UNIT.
- Do not let paint stick to AUTO CLAMP UNIT. Do not drop AUTO CLAMP UNIT.
- Connecting AUTO CLAMP UNIT directly to vibrating or impacting equipment will result in reduced lifetime.
   Do not use this product for any purpose other than maintaining the connection of MULTI CUPLA.
   Do not disassemble AUTO CLAMP UNIT.

- Check AUTO CLAMP UNIT regularly. Stop using immediately if anything unusual is found on AUTO CLAMP UNIT.

CONNECT CUPLIN NITTO KOHKI CO., LTD.	OUICK CONNECT COUPLINGS	CUPLA	NITTO KOHKI CO., LTD.	00
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Indicates a potentially hazardous situation which, if not avoided, could

Indicates a potentially hazardous situation which, if not avoided, may

result in death or serious injury.

result in personal injury or property damage.

Accessories for MULTI CUPLA



#### Specifications (MALC-01 Type and MALC-SP Type

Specifications (MALC-OF Type and MALC-OF Type)							
Type (Adapter)		Adapter for MALC-01 Type	Adapter for MALC-SP Type				
Material (Adapter)		Brass	Stainless Steel				
Model (Adapter)		MALC-01SP-2FAD	MALC-1SP-2FAD	MALC-2SP-3FAD	MALC-3SP-4FAD	MALC-4SP-6FAD	MALC-6SP-8FAD
Working pressure range *1, 3							
Individual plug or socket			2.0 MPa, 20 kgf/cm <sup>2</sup> , 20 bar, 290 PSI				
Working temperatur	re range *2, *3	-20°C to +80°C	-20°C to +180°C				
Applicable fluids *3		Air, water	Water, air, hydraulic oil				
Allowable eccentricity		1.4 mm dia.	1.4 mm dia.				
Allowable inclination *3		0.5 degrees	0.5 degrees				
Acceptable distance	between plates *3	0 to 0.5 mm			0 to 0.5 mm		

\*1: This shows the normal allowable fluid pressure under continuous use. Exceeding the working pressure may cause damage and leakage.

\*2: This shows the minimum and maximum working temperature range of the seal material used in the product. Continuous use at the minimum or maximum temperature is not recommended. The operable temperature range depends on the operating conditions.

\*3: The working pressure, working temperature range, applicable fluid, allowable inclination and acceptable distance between plates conforms to those of MALC Type Thread screw mount type.

Specifications (MALC-HSP Type)							
Type (Adapter)		Adapter for MALC-HSP Type					
Material (Adapter)				Steel (Nicl	kel plated)		
Model (Adapter)		MALC-1HSP-2FAD	MALC-2HSP-3FAD	MALC-3HSP-4FAD	MALC-4HSP-6FAD	MALC-6HSP-8FAD	MALC-8HSP-10FAD
Working pressure range *1, 3	When connected	25.0 MPa, 255 kgf/cm², 250 bar, 3630 PSI	21.0 MPa, 214 kgf/cm², 210 bar, 3050 PSI				
	Individual plug or socket		8.0 MPa, 81 kgf/cm <sup>2</sup> , 80 bar, 1160 PSI				
Working temperatur	re range *2, *3	-20°C to +180°C					
Applicable fluids *3		Hydraulic oil					
Allowable eccentricity		1.4 mm dia.					
Allowable inclination *3		0.5 degrees					
Acceptable distance between plates *3			0 to 0.5 mm				

\*1: This shows the normal allowable fluid pressure under continuous use. Exceeding the working pressure may cause damage and leakage.

\*2: This shows the minimum and maximum working temperature range of the seal material used in the product.

Continuous use at the minimum or maximum temperature is not recommended. The operable temperature range depends on the operating conditions.

\*3: The working pressure, working temperature range, applicable fluid, allowable inclination and acceptable distance between plates conforms to those of MALC Type Thread screw mount type.

Maximum Tightening Torque			Nm {kgf•cm}			
Madal (Adaptar)	Maximum Tightening Torque					
Model (Adapter)	Thread screw mount part Tapered pipe thread		Hexagon socket head cap screw			
MALC-01SP-2FAD	15 {153}	9 {92}	2.7 {28}			
MALC-1SP-2FAD	20 {204}	14 {143}				
MALC-2SP-3FAD	30 {306}	22 {224}	2.7 {28}			
MALC-3SP-4FAD	35 {357}	60 {612}				
MALC-4SP-6FAD	45 {460}	90 {918}	E A (EE)			
MALC-6SP-8FAD	60 {612}	120 {1224}	- 5.4 {55}			
MALC-1HSP-2FAD	30 {306}	28 {286}				
MALC-2HSP-3FAD	50 {510}	45 {459}	2.7 {28}			
MALC-3HSP-4FAD	53 {540}	90 {918}				
MALC-4HSP-6FAD	65 {663}	100 {1020}				
MALC-6HSP-8FAD	80 {816}	180 {1836}	5.4 {55}			
MALC-8HSP-10FAD	95 {969}	290 {2958}				

#### Accessories for MULTI CUPLA

#### Adapter for MALC Type Applicable MULTI CUPLA / Safety precautions

Adapter for MALC Type Applicable MULTI CUPLA					
Model (Adapter)	Model of MULTI CUPLA MALC-01 Type (Thread screw mount type)				
MALC-01SP-2FAD	MALC-01S				
MALO-013F-21 AD	MALC-01TP				

#### Adapter for MALC-SP Type Applicable MULTI CUPLA Model (Adapter) Model of MULTI CUPLA MALC-SP Type (Thread screw mount type) MALC-1S MALC-1SP-2FAD MALC-1P MALC-2S MAI C-2SP-3FAD MALC-2P MALC-3S MALC-3SP-4FAD MALC-3P MALC-4S MALC-4SP-6FAD MALC-4P MALC-6S MALC-6SP-8FAD MALC-6P

Adapter for MALC-HSP Type Applicable MULTI CUPLA					
Model (Adapter)	Model of MULTI CUPLA MALC-HSP Type (Thread screw mount type)				
MALC-1HSP-2FAD	MALC-1HS				
	MALC-1HP				
MALC-2HSP-3FAD	MALC-2HS				
	MALC-2HP				
MALC-3HSP-4FAD	MALC-3HS				
	MALC-3HP				
MALC-4HSP-6FAD	MALC-4HS				
	MALC-4HP				
MALC-6HSP-8FAD	MALC-6HS				
	MALC-6HP				
MALC-8HSP-10FAD	MALC-8HS				
	MALC-8HP				

#### Safety precautions

- Read without fail and observe the "Safety Guide" in the general Quick Connect Couplings Catalog.
- For the cautions of the fluid to be used, please contact the manufacturer of the fluid. - Observe the warnings and cautions below. If not observed, it could result in leakage of the fluid or damage to this product and cause burns, injury to the body by dangerous fluid such as chemical agent or high temperature fluid. It could also result in serious damage to the product or other machinery by the damage of this product. Stop using this product immediately if this happens. Since this product is used in combination with a MALC Type Thread screw mount type socket/plug, the contents of the assembled product are also included.

#### 

 Do not use uncoupled socket or plug continuously exceeding its rated working pressure. - Do not use CUPLA continuously exceeding the rated working pressure.

#### SAFETY GUIDE

- Only use CUPLA that are within their rated temperature range. - Keep the center axis eccentricity of the Socket and Plug within 1.4 mm diameter.

- Obliquity of socket and plug must be within 0.5 degrees during connection or disconnection.
   When connecting, connect socket and plug together tightly without a gap. However, it can be used even when
  the gap is 0.5 mm. If the gap exceeds 0.5 mm the flow will be reduced.
   Select the material and thickness of the plate for CUPLA considering of the reaction force received from CUPLA
- (=load at connected state) and tightening torque of the hexagon socket head cap screw. Apply a fluoropolymer resin sealant tape on male tapered pipe threads to ensure no leak
- Care must be taken when installing CUPLA not to overtighten or cross thread, this can cause damage and lead to leakage. (Applies to MALC-SP Type CUPLA)
- Install the Adapter onto the Thread screw mount type socket/plug before installing onto the plate. The hexagon part or bolt may deform if the Adapter is installed onto the plate in advance.

- Do not exceed the recommended maximum torque when screwing in to the male or female thread of CUPLA for installation.

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

result in personal injury or property damage.

Indicates a potentially hazardous situation which, if not avoided, may

- When CUPLA is in high temperature state, wear protective equipment such as gloves, etc., and handle with extra care. - Do not connect or disconnect when CUPLA is in high temperature state.

- Do not strike the tip of an automatic shut-off valve with a hammer or a similar tool.

- Design and keep the fluid flow speed through CUPLA below 8 m/s for liquid use.

- Prior to use, always perform a leak test after installing CUPLA.
   Always install a shut-off valve between the pressure source and CUPLA.
- The use of inline filters is strongly advised and recommended. Do not use CUPLA in areas or environment where dust such as sand or metal powder can get in to CUPLA.
- Do not let paint stick to CUPLA.
- Be careful not to put scratches or dents on CUPLA.
- Use it in the state that the fluid does not freeze in the case of water. If it freezes, it will cause damage to CUPLA. - Do not apply any artificial impact or bend.
- Do not drop CUPLA.
   COnnecting CUPLA directly to vibrating or impacting equipment will result in reduced lifetime
- Use only as quick connect couplings for fluid pipelines.
  Do not disassemble CUPLA.

- Check CUPLA regularly. Stop using immediately if anything unusual is found on CUPLA - When cleaning CUPLA, care must be taken not to use any material that will affect the seal and body materials.

#### Adapter for MALC Type Outer dimensions / Applications (MALC-01 Type) / Pressure - Flow Characteristics (MALC-01 Type)



Т

MALC-8HSP-10FAD

909

82

(77)

5

82

#### Outer dimensions (MALC-1SP-2FAD to MALC-6SP-8FAD Type)

#### Adapter MALC-1SP-2FAD to MALC-3SP-4FAD Type



WAF : WAF stands for width across flats.



#### Outer dimensions (MALC-1HSP-2FAD to MALC-8HSP-10FAD Type)

3.5

4

49

53.5

37.5

40.5

34.5

39

Hex.23

Hex.29

MALC-2SP-3FAD

MALC-3SP-4FAD

140

209

46

51

(42.5)

(47)

Adapter MALC-1HSP-2FAD to MALC-3HSP-4FAD Type \*Please refer to the next page for applications of thread. Н L3 L1 H3

Model	Mass (g)	Dimensions (mm)							
		L1	L2	L3	øH1	H2	H3	H (WAF)	Т
MALC-1HSP-2FAD	92	43	(39.5)	3.5	41.5	32	27	Hex.19	Rc1/4
MALC-2HSP-3FAD	140	46	(42.5)	3.5	49	37.5	34.5	Hex.23	Rc3/8
MALC-3HSP-4FAD	206	51	(47)	4	53.5	40.5	39	Hex.29	Rc1/2



Hex.55

Rc1 1/4

64.5

#### Accessories for MULTI CUPLA

#### Adapter for MALC Type Applications (MALC-SP, MALC-HSP Type) / Flow Rate - Pressure Loss Characteristics (MALC-SP, MALC-HSP Type)

Model

#### Applications of thread (MALC-1SP-2FAD to MALC-6SP-8FAD Type)



Model	Dimensions (mm)						
WOUEI	C	øD1	D2	Т			
MALC-1SP-2FAD	0.5 +0.2	26.5 <sup>+0.1</sup>	PCD33.5±0.2	2×M4×0.7			
MALC-2SP-3FAD	0.5 +0.2	34 +0.1	PCD41±0.2	Thread depth 12.5 or more			
MALC-3SP-4FAD	0.5 +0.2	38.5 <sup>+0.1</sup>	PCD45.5±0.2	2×M4×0.7 Thread depth 12 or more			
MALC-4SP-6FAD	0.5 +0.2	53 <sup>+0.1</sup>	PCD61±0.2	4×M5×0.8			
MALC-6SP-8FAD	0.5 +0.2	59.5 <sup>+0.1</sup>	PCD67.5±0.2	Thread depth 15 or more			



Applications of thread (MALC-1HSP-2FAD to MALC-8HSP-10FAD Type)

Model	C	øD1	D2	Т	
MALC-1HSP-2FAD	0.5 +0.2	26 <sup>+0.1</sup>	PCD33.5±0.2	2×M4×0.7 Thread depth 12.5 or more	
MALC-2HSP-3FAD	1 <sup>+0.2</sup>	33.5 <sup>+0.1</sup>	PCD41±0.2		
MALC-3HSP-4FAD	1 +0.2	38 <sup>+0.1</sup>	PCD45.5±0.2	2×M4×0.7 Thread depth 12 or more	
MALC-4HSP-6FAD	1 +0.2	52.5 <sup>+0.1</sup>	PCD61±0.2	4×M5×0.8 Thread depth 15.5 or more	
MALC-6HSP-8FAD	1 +0.2	59 <sup>+0.1</sup>	PCD67.5±0.2	4×M5×0.8	
MALC-8HSP-10FAD	1 <sup>+0.2</sup>	63.5 <sup>+0.1</sup>	PCD72±0.2	Thread depth 15 or more	











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